



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	831	5347A 3	CYLINDER BLOCK AND CRANKCASE ASSEMBLY	1		
2	17	20032	DOWEL PIN, CYLINDER BLOCK	2		
3	17	20323	DOWEL PIN, CYLINDER BLOCK	1		
4	22	32802	PLUG, PIPE - WATER PRESSURE	2		
5	16	68164	STUD, CARBURETOR MOUNTING	4		
6	16	68165	STUD, CRANKCASE TO DRIVE SHAFT	2		
7	17	20033	DOWEL PIN, CRANKCASE TO CYLINDER BLOCK	2		
8	16	68168	STUD CYL. BLOCK TO DRIVE SHAFT	2		
9	16	68166	STUD, CYL. BLOCK TO DRIVE SHAFT	2		
10	16	68167	STUD, CYL. CLOCK TO DRIVE SHAFT	2		
11	22	29111	CONNECTOR, WATER TELL TAIL	1		
12	10	69097	SCREW, CRANKCASE TO CYLINDER BLOCK	13		
12	10	69091	SCREW, CRANKCASE TO CYLINDER BLOCK	1		
13	10	69089	SCREW, CRANKCASE TO CYLINDER BLOCK	4		
15	11	46793	NUT, CRANKCASE SCREW	18		
16	10	26801	SCREW, MAIN BEARING LOCKING	2		
17	14	20091	TAB WASHER, BEARING LOCKING	3		
18	10	20359	SCREW, CENTER MAIN BEARING	1		
19	32	34395A 1	TUBE, BALANCE - MAIN BEARING	1		
20	22	29111	CONNECTOR, BALANCE TUBE TO CON	2		
21	54	20386	CLAMP, BALANCE TUBE TO CON	2		
22		58124A 8	SWITCH ASSEMBLY, MERCURY	1		
23	10	48408	SCREW, MERCURY SWITCH TO	1		
24	21	64871A 2	CHECK VALVE ASSEMBLY, BLEED	1		
26	32	54936	HOSE, CYLINDER BLEED	1		
27	22	65857	CONNECTOR, CYLINDER BLEED	1		
28	54	20387	CLAMP, BLEED HOSE ATTACHING	4		